

M-ROTARY FAX COVER SHEET

Date: _____

Atten: Contrex Technical Support
Fax Number: **1-763-424-8734**

From:
Name _____ Ext _____

Company _____ Telephone # _____ Fax # _____

We have _____ M-Rotary(s) that are used for: _____

Serial Communication Hookup: _____ Yes _____ No

Brief Description of the Problem: _____

We are transmitting _____ pages, including:
this (two sided) Fax Cover Sheet,
a sketch of the system that the M-Rotary is integrated with.

Please turn the page to record any CPs that you have changed from the default value—>

Please record the Control Parameters that you have changed from the default value:

Code#	Description	User Record	Code#	Description	User Record
CP-01	Setpoint 1		CP-29	Output Format	
CP-02	Setpoint 2		CP-30	Sync Trend Enable	
CP-03	Setpoint 3		CP-31	Sync Phase	
CP-04	Setpoint 4		CP-32	Sync Phase Increment	
CP-05	Setpoint 5		CP-33	Sync Lead Auto Enable	
CP-06	Setpoint 6		CP-35	Sync Flag Polarity	
CP-07	Setpoint 7		CP-36	Sync Lead Divide	
CP-08	Setpoint 8		CP-37	Sync Follower Divide	
CP-10	Master Setpoint		CP-60	Acceleration Time	
CP-11	Jog Setpoint		CP-61	Deceleration Time	
CP-12	Direct Analog Cmd		CP-62	Gross Error Overspeed	
CP-14	Control Mode		CP-63	Gross Error Reset	
CP-15	Engineering Units		CP-64	Gross Error Boundary	
CP-16	Lead Lines/Cut		CP-65	Gain (Kp)	
CP-17	Follower Lines/Cut		CP-66	Integral (Ki)	
CP-18	PPR - Follower		CP-67	Derivative (Kd)	
CP-19	RPM - Follower		CP-70	Device Address	
CP-20	Master Minimum Spd		CP-71	Baud Rate	
CP-21	Master Maximum Spd		CP-72	Character Format	
CP-22	Low Speed Alarm		CP-73	Control Mask	
CP-23	High Speed Alarm		CP-90	Speed Match Ratio	
CP-24	Out of Position		CP-91	Minimum Profile Ratio	
CP-25	Lag Pulse Limit		CP-92	Maximum Profile Ratio	
CP-26	Lead Pulse Limit		CP-93	Start Match Point	
CP-27	Batch Limit		CP-94	End Match Point	
CP-28	Alarm Format				

Please record what the relevant Monitor Parameters display when the problem occurs:

Code#	Description	Displayed	Code#	Description	Displayed
MV-40	Tach - Cut Length		MV-59	Line Notch Counter	
MV-41	Lead Frequency		MV-74	Comm Error	
MV-42	Feedback Frequency		MV-80	Lead Job Space Avg	
MV-43	Feedback Velocity		MV-81	Follower Job Space Avg	
MV-44	Product Rate		MV-82	Lead Job Space Var	
MV-45	Batch Count		MV-83	Follower Job Space Var	
MV-46	Batch Remaining		MV-84	Sync Flag Difference	
MV-47	DAC Output		MV-85	True Scale Factor	
MV-48	Trim Output		MV-86	Active Scale Factor	
MV-49	Position Error		MV-87	Lead Job Space Present	
MV-50	Keypad Errors		MV-88	Foll Job Space Present	
MV-51	Alarm Status		MV-95	End Limit Point	
MV-52	Control State		MV-96	Start Limit Point	
MV-53	Discrete IN A		MV-97	Peak Ratio	
MV-54	Discrete IN B		MV-98	Profile Ratio	
MV-55	Discrete IN C		MV-99	Software Code Revision	
MV-56	Discrete OUT A		MV-00	Software Part Number	
MV-57	Discrete OUT B				