

M-CUT FAX COVER SHEET

Date: _____

Atten: Contrex Technical Support
Fax Number: **1-763-424-8734**

From:
Name _____ Ext _____

Company _____ Telephone # _____ Fax # _____

We have _____ M-Cut(s) that are used for: _____

Serial Communication Hookup: _____Yes _____No

Brief Description of the Problem: _____

We are transmitting _____ pages, including:
this (two sided) Fax Cover Sheet,
a sketch of the system that the M-Cut is integrated with.

Please turn the page to record any CPs that you have changed from the default value—>

Please record the Control Parameters that you have changed from the default value:

Code#	Description	User Record	Code#	Description	User Record
CP-01	Cut Length 1		CP-38	High Speed Alarm	
CP-02	Move Speed 1		CP-39	Position Error Alarm	
CP-03	Accel Time 1		CP-60	Direct Enable	
CP-04	Decel Time 1		CP-61	Direct Command	
CP-05	Batch Count 1		CP-62	Feedback PPR	
CP-06	Reg Length 1		CP-63	S-Curve Enable	
CP-07	Direction 1		CP-64	Kff	
CP-08	Cut Length 2		CP-65	Kp	
CP-09	Move Speed 2		CP-66	Ki	
CP-10	Accel Time 2		CP-68	Unipolar/Bipolar	
CP-11	Decel Time 2		CP-70	Device Address	
CP-12	Batch Count 2		CP-71	Baud Rate	
CP-13	Reg Length 2		CP-72	Character Format	
CP-14	Direction 2		CP-73	Control Mask	
CP-15	Cut Length 3		CP-78	Automatic Home Reset	
CP-16	Move Speed 3		CP-79	Keypad Lockout Mask	
CP-17	Accel Time 3		CP-80	In-Position Band	
CP-18	Decel Time 3		CP-81	In-Position A Delay	
CP-19	Batch Count 3		CP-82	In-Position A Dwell	
CP-20	Reg Length 3		CP-83	In-Position A Polarity	
CP-21	Direction 3		CP-84	In-Position B Delay	
CP-22	Cut Length 4		CP-85	In-Position B Dwell	
CP-23	Move Speed 4		CP-86	In-Position B Polarity	
CP-24	Accel Time 4		CP-87	In-Position C Delay	
CP-25	Decel Time 4		CP-88	In-Position C Dwell	
CP-26	Batch Count 4		CP-89	In-Position C Polarity	
CP-27	Reg Length 4		CP-90	In-Position A Enable	
CP-28	Direction 4		CP-91	In-Position B Enable	
CP-30	Scale Factor		CP-92	In-Position C Enable	
CP-31	Time Unit (Min/Sec)		CP-93	In-Pos C Delay Control	
CP-32	Kerf		CP-94	In-Pos C Prof 1 Delay	
CP-33	Profile Sequence		CP-95	In-Pos C Prof 2 Delay	
CP-34	Index Polarity		CP-96	In-Pos C Prof 3 Delay	
CP-35	Back-Step Length		CP-97	In-Pos C Prof 4 Delay	
CP-36	Home Offset		CP-98	Resume In-Pos Control	
CP-37	Jog Speed				

Please record what the relevant Monitor Parameters display when the problem occurs:

Code#	Description	Displayed	Code#	Description	Displayed
MV-40	Position		MV-52	Alarm Status	
MV-41	Position Command		MV-53	Control State	
MV-42	Position Error		MV-54	Discrete IN A	
MV-43	Speed		MV-55	Discrete IN B	
MV-44	Speed Command		MV-56	Discrete IN C	
MV-45	Index Position		MV-57	Discrete OUT A	
MV-46	Feedback Frequency		MV-58	Discrete OUT B	
MV-47	DAC Output		MV-59	Line Notch Counter	
MV-48	Trim Output		MV-74	Comm Error	
MV-49	Batch Count		MV-99	Software Code Revision	
MV-50	Keypad Errors		MV-00	Software Part Number	
MV-51	Active Profile				